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OKUMA LB15 II CNC Lathe

It is normal for an Okuma tailstock to be about .003" high. This is to compensate for placing a heavy part on it and for wear over time of the tailstock slide. Like the guys said check for the basics first. Level of the machine can affect tailstock height. Simple question, Why not just program the taper out?

Okuma > okuma lb15 tailstock elevation alignment

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