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Fanuc 16 18 Memory Backup/ Restore Procedures

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This is a quick video detailing, how I load
a file from my PC to my Takisawa CNC
Lathe, with a Fanuc 21i-T Controller.

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How To: Fanuc 21i-t Compact Flash File Transfer

In the 'SET' mode select manual input mode and set following parameters. IO CHANNEL: 0: TAPE FORMAT: 0: PUNCH CODE: 1: ... Fanuc 16M: Serial port: COM2 (or any free COM port) Baud: 2400: Data bits: 7: Parity: Even: Stop

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bits: 2: Data flow control tab ... Program
starting characters in the file: No
Program ending characters in the file:
No: Null ...

DNC software. CNC and DNC settings for Fanuc 16M.

Preface vi Logicmaster
90-70Programming Software User's

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Manual - June 1998 GFK-0263G

Appendix B. Configuration Lesson: provides a sample configuration lesson with simple instructions for creating a program folder and configuring various modules. Appendix C. Variable Programming Lesson: provides a sample variable programming lesson.

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